

STRUCTURAL SOLUTIONS, P.A.*

Structural Engineering ■ Investigations ■ Consulting

GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-2460-104-63		Test Date:	5/22/2015		Project No.:	15-061			
Design Pressures:	+14.7 psf, -16.5 psf		Report Date:	10/30/2020		Model #	2400/3550			
Test Pressures:	+22.1 psf, -24.8 psf		Test Location:	Entrematic, Winston-Salem, NC						
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Roof Slope ≤ 10°; Enclosed Building									
	Exp. B, 30' MRH		Exp. C, 15' MRH		Exp. C, 25' MRH		Exp. D, 15' MRH		Exp. D, 25' MRH	
	135 mph		122 mph		116 mph		111 mph		106 mph	
Witnessed By:	Brandon Gentle - Entrematic / Amarr; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.									

Description of Test Specimen:

A 20'-2" wide x 8'-0" high steel sectional garage door, one section wide by four sections high, each section being 2" thick by 24" high. The top & bottom sections were 24 gauge galvanized steel sheet. The intermediate sections were 0.050" thick aluminum. Each steel section was reinforced with one 4-1/2" 20 gauge galvanized steel R-truss. The bottom section also had one 3" 20 gauge galvanized steel strut. Each aluminum section was reinforced with one 0.100" thick extruded aluminum strut. The door sections were connected together with two 14 gauge galvanized steel end hinges at each end stile and one 14 gauge galvanized steel center hinge at 5 interior stiles as shown on the drawing. Model 2400/3550 manufactured by Entrematic was used in the test. The test unit is further described on Drawing IRC-2460-104-63.

Manner of Testing:

This test was conducted at Entrematic, 165 Carriage Ct., Winston-Salem, NC, which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108-05 and ASTM E330-14. Both positive and negative pressures were tested. The specimen was installed in an enclosure framed with welded structural steel and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes. Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes. Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds. Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

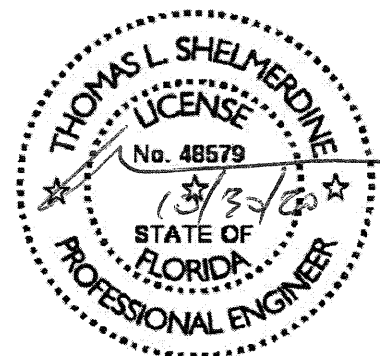
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

The 20'-2"x8'-0" Model 2400/3550 as described on drawing IRC-2460-104-63 meets or exceeds the testing criteria as described above. By comparison to the construction of the 20'-2"x8'-0" Model 2400/3550, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-2460-104-63:

- 20'-2" x 8'-0" Model 2000/3550 doors (which have thicker 20ga steel sections in lieu of 24ga steel)
- Amarr 2402/3552 and Amarr 2002/3552 (which are alternate names for Model 2400/3550 and Model 2000/3550 respectively)
- Amarr 2412/3552 and Amarr 1012/3552 (which are Model 2400/3550 and Model 2000/3550 with drop-in insulation)
- Amarr 2422/3552 and Amarr 2022/3552 (which are Model 2400/3550 and Model 2000/3550 with drop-in insulation & steel backing inserts over the insulation)
- Door Models 2400/3550, 2000/3550, Amarr 2402/3552, Amarr 2412/3552, Amarr 2422/3552, Amarr 2002/3552, Amarr 1012/3552 and Amarr 2022/3552 up to 20'-2" wide and up to 24'-0" high.

Submitted By:



STRUCTURAL SOLUTIONS, P.A.* (*Florida: dba Structural Solutions of North Carolina, Inc., Firm #29412)

Thomas L. Shelmerdine, PE (NC PE #14654; Florida PE #0048579)

5921-G West Friendly Avenue ■ Greensboro, North Carolina 27410 ■ (336) 856-2686 ■ Fax (336) 856-2687 ■ NC Firm #C-1096